

Gypsum Spray plaster

Guide Formulation

Mineral base mixture	Parts by Weight
Gypsum hemihydrate	30-45
High burnt gypsum (anhydrite II)	50-60
Hydrated lime	1-3
Limestone sand 0- 1 mm	10-20
Perlite 0- 1 mm	0-1

Additives	Parts by Weight
KimaCell Cellulose ether	0,18- 0,23
Starch ether	0,01 -0,03
Air entraining, wetting and plasticizing agent	0,005- 0,02
Tartaric acid	0,05- 0,07

Optimizing additives	Parts by Weight
Polyethylene oxide PEO	0,01 - 0,02